

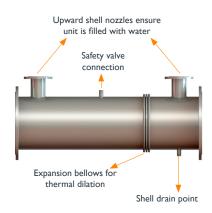
# GAS COOLING HEAT EXCHANGERS

# **HRS G SERIES**



The HRS G Series is a complete stainless steel multitube heat exchanger designed specifically for exhaust gas cooling and thermal recovery applications.

Similar to the HRS K Series, the exhaust gases flow through the interior tubes and the service fluid flows through the surrounding shell. Using our corrugation technology, heat transfer and efficiency are increased over standard smooth tube heat exchangers. In addition, potential fouling is minimised.



## TECHNICAL DATA

## **APPLICATIONS**

Heat Recovery from: Cogeneration Exhaust Gas Boiler Exhaust Gas Industrial Exhaust Gas/Flue Gas

#### STANDARD MATERIALS OF CONSTRUCTION

Service Side: AISI 304 Stainless Steel
Product Side: AISI 316L Stainless Steel

Other material options available

## STANDARD CONNECTIONS

Service Side: Flange

Product Side: Tubeplate Flange

All flange types available

#### **SURFACE FINISH**

External: Matt Internal: Matt

## STANDARD DESIGN CONDITIONS

Service Side: 3 bar/550°C Product Side: 1 bar/550°C

## **FEATURES**

- Corrugated tubes for increased heat transfer
- Bellows are fitted to absorb differential expansion between shell and inner tubes
- · Multiple units can be interconnected

#### **RANGE**

MODELS	NO. OF TUBES	LENGTHS (m)	SURFACE AREA (m²)	SERVICE SIDE CONNECTION	PRODUCT SIDE CONNECTION	MAX FLOW SERVICE (m³/hr)	SERVICE SIDE VOLUME (I)	PRODUCT SIDE VOLUME (I)
G 31 273/34	31	1.5 - 3	9.7	DN65	DN250	45	82.8	73.3
G 42 324/34	42	1.5 - 3	13.2	DN80	DN300	55	121.1	99.3
G 73 406/34	73	1.5 - 3	22.9	DNI00	DN400	85	176.6	172.6
G 90 457/34	90	1.5 - 3	28.3	DNI00	DN450	85	231.3	212.7
G 114 508/34	114	1.5 - 3	35.8	DN125	DN500	130	280.5	269.5
G 168 609/34	168	1.5 - 3	52.7	DNI50	DN600	180	395.3	397.1
G 270 762/34	270	1.5 - 3	85.8	DN200	DN750	320	606.2	638.2

Custom lengths between 1.5 and 3m can be supplied. The surface area and volumes shown are 3m lengths model. Shell side nozzle volumes are included.

#### **DESIGN CODE AND COMPLIANCE**

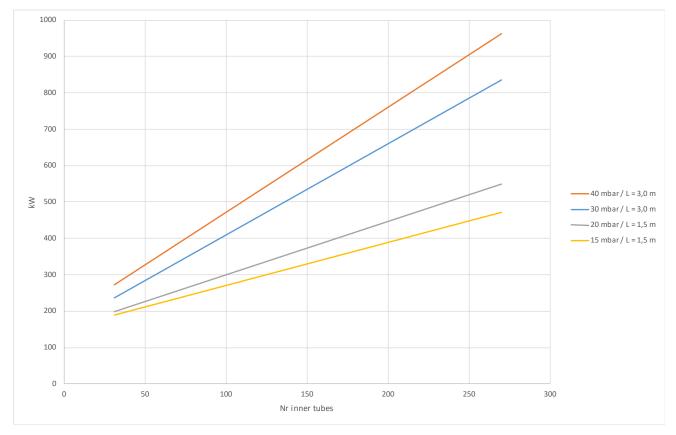
PD 5500, PED 2014/68/EU, ASME | TR CU 032, DOSH Compliant

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# GAS COOLING HEAT EXCHANGERS

# **HRS G SERIES**



Maximum heat recovery for cooling of  $500^{\circ}\text{C}$  exhaust gas with water from 80 to  $90^{\circ}\text{C}$