

# RECIPROCATING SCRAPED SURFACE HEAT EXCHANGERS

# **HRS UNICUS SERIES - FOOD**



The HRS Unicus Series is a scraped surface heat exchanger ideal for food and sanitary applications. Based on the traditional shell and tube heat exchanger, the Unicus has scraping elements inside each interior tube which move back and forth by hydraulic action.

The effect of scraping is twofold, it ensures potential fouling is minimized by keeping the tube wall clean whilst enhancing turbulance and increasing the heat transfer rate. This patented design makes the Unicus an ideal heat exchanger for high fouling and viscous fluids.

### TECHNICAL DATA

### **APPLICATIONS**

Heating/Cooling **Pasteurization** Crystalization

#### STANDARDMATERIALS OF CONSTRUCTION

Service Side: AISI 304 Stainless Steel AISI 316L Stainless Steel Product Side:

Other materials option available

## STANDARD CONNECTIONS

Service Side: Clamp Product Side: Clamp All flange & clamp types available

#### **SURFACE FINISH**

External: Polished <0.8µ Internal:

#### STANDARD DESIGN CONDITIONS

Service Side: 147 PSI/365°F Product Side: 232 PSI/365°F

## **DESIGN CODE AND COMPLIANCE**

PD 5500, PED 2014/68/EU, 2006/42/CE, ASME FDA, 3A, TR CU 032, DOSH Compliant

#### **RANGE**

MODELS	LENGTHS (ft)	SURFACE AREA (ft²)	SERVICE SIDE CONNECTION	PRODUCT SIDE CONNECTION	VOLUME SERVICE (gal)	VOLUME PRODUCT (gal)	POWER * CONSUMPTION (hp)
U I/I 89/60	3 - 20	12	1.5"	2"	4	4	2**
U I/I 104/76	3 - 20	15	1.5"	2.5"	5	6	2**
U 3/X 154/60	3 - 20	37	2"	2"	14	12	4**
U 4/X 219/76	3 - 20	62	3"	2.5"	28	26	7**
U 7/X 219/76	3 - 20	86	3"	2"	25	28	7**
U 7/X 273/76	3 - 20	109	3"	2.5"	38	45	10**

Unicus evaporator models can be supplied with areas up to 1290ft<sup>2</sup>.

ASME version has matt external finish.

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The surface area and volumes shown are for 20ft length models.

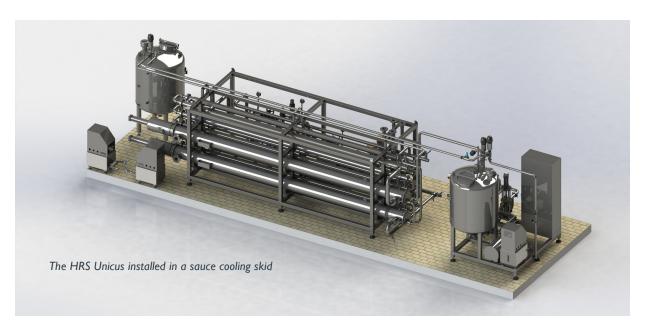
<sup>\*</sup>The power consumption is for a stroke rate of the scraper bar around 10-14 cycles/minute.

<sup>🏁</sup> These models can be supplied with a pneumatic cylinder instead of a hydraulic cylinder. The required air pressure is a minimum of 116 PSI.



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# **ELEMENTS OF THE UNICUS**

Hydraulic Cylinder and Power Pack Separation Chamber Heat Exchanger

Smaller models of Unicus can be supplied with a pneumatic cylinder

Unit can be mounted in a frame or skid

## **SCRAPED SURFACE**

The scraping system consists of a stainless steel rod to which the scraping elements are fitted. Various types of scrapers are available.

The optimal scraper is selected based on the application. The Unicus' unique design enables use with fluids containing large particulates.







#### **PRODUCTS**

DAIRY: Cheese, yoghurt, cream, whey, concentrate, ice cream, condensed milk

FRUITS: Juice concentrate, fruit purée, diced fruit VEGETABLES: Processed vegetables, tomato concentrate

CONVENIENCE FOOD: Eggs, mashed potato, ketchup, mayonnaise, baby food, spreads, fats, oils PROTEINS: Visceras, meat slurry, MDM, meat stuffing, minced meat, pet food CONFECTIONARY: Chocolate, pie filling, paste, marmalade, syrup, gelatine, starch, butter

BEVERAGES: Coffee extract, yeast-malt extracts

COSMETICS: Lotion, cream, gel

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